

## **Product Information Bulletin**

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## 2012 International Energy Conservation Code

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This bulletin summarizes Plasti-Fab<sup>®</sup> expanded polystyrene (EPS) product solutions available for energy efficient design of buildings required to comply with the 2012 International Energy Efficiency Code.

The IECC able provides maximum U-factor assemblies and minimum R-value for the thermal insulation component in the wall assembly for various climatic zones throughout Canada and the US. Table 1 provides requirements for residential buildings and Table 2 provides requirements for commercial buildings.

Table 1 – 2012 IECC – U-factor & Thermal Resistance Requirements for Residential Buildings

| Climate<br>Zone    | Ceiling               |                        | Wood Fram                               | e Wall                 | Basement Wall         |                        |  |
|--------------------|-----------------------|------------------------|---|------------------------|-----------------------|------------------------|--|
|                    | Insulation<br>R-value | Equivalent<br>U-factor | Insulation<br>R-value                   | Equivalent<br>U-factor | Insulation<br>R-value | Equivalent<br>U-factor |  |
| 1                  | 30                    | 0.035                  | 13                                      | 0.082                  | 0                     | 0.360                  |  |
| 2                  | 38                    | 0.030                  | 13                                      | 0.082                  | 0                     | 0.360                  |  |
| 3                  | 38                    | 0.030                  | 20 or 13+5 <sup>4</sup>                 | 0.057                  | 5/13                  | 0.091                  |  |
| 4 except<br>Marine | 49                    | 0.026                  | 20 or 13+5 <sup>4</sup>                 | 0.057                  | 10/13                 | 0.059                  |  |
| 5 and<br>Marine 4  | 49                    | 0.026                  | 20 or 13+5 <sup>4</sup>                 | 0.057                  | 15/19                 | 0.050                  |  |
| 6                  | 49                    | 0.026                  | 20+5 <sup>4</sup> or 13+10 <sup>4</sup> | 0.048                  | 15/19                 | 0.050                  |  |
| 7 and 8            | 49                    | 0.026                  | 20+5 <sup>4</sup> or 13+10 <sup>4</sup> | 0.048                  | 15/19                 | 0.050                  |  |

Table 2 – 2012 IECC – U-factor & Thermal Resistance Requirements for Commercial Buildings

| Climate            | Ceiling               |                        | Wood Fram                    | e Wall                 | Basement Wall         |                        |  |
|--------------------|-----------------------|------------------------|------------------------------|------------------------|-----------------------|------------------------|--|
| Zone               | Insulation<br>R-value | Equivalent<br>U-factor | Insulation<br>R-value        | Equivalent<br>U-factor | Insulation<br>R-value | Equivalent<br>U-factor |  |
| 1                  | 30                    | 0.035                  | 13+3.8 <sup>4</sup> or 20    | 0.082                  | 0                     | 0.360                  |  |
| 2                  | 38                    | 0.030                  | 13+3.8 <sup>4</sup><br>or 20 | 0.082                  | 0                     | 0.360                  |  |
| 3                  | 38                    | 0.030                  | 13+3.8 <sup>4</sup><br>or 20 | 0.057                  | 5/13                  | 0.091                  |  |
| 4 except<br>Marine | 49                    | 0.026                  | 13+3.8 <sup>4</sup><br>or 20 | 0.057                  | 0.057 10/13           |                        |  |
| 5 and<br>Marine 4  | 49                    | 0.026                  | 13+5⁴<br>or 20               | 0.057                  | 15/19                 | 0.050                  |  |
| 6                  | 49                    | 0.026                  | 13+7.5 or 20+3.8             | 0.048                  | 15/19                 | 0.050                  |  |
| 7 and 8            | 49                    | 0.026                  | 13+15.6 or 20+10             | 0.048                  | 15/19                 | 0.050                  |  |

## **Table notes:**

- 1. Equivalent U-factor is the maximum overall heat transfer coefficient through the building component including the warm side and cold side air films in units of Btu/(h•ft²•°F) [multiply by 5.678 to convert to SI units of W/(m²•K)].
- 2. R-value is the minimum thermal resistance in units of (ft²•hr•°F)/BTU for the insulation component in the assembly only [multiply by 0.176 to convert to SI units of (m²•K)/W].
- 3. Continuous insulation (c.i.) is continuous across all structural members without thermal bridges other than fasteners and service openings.
- 4. First value is the minimum cavity insulation and the second value is the minimum continuous insulation.



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2012 IECC provides two methods of establishing prescriptive building envelope component compliance.

- 1. Minimum R-values of insulation of the added insulation in framing cavities and continuous insulation only.
- 2. Maximum U-factor for the entire assembly.

The requirements for wood-frame wall assemblies meeting 2012 IECC for all Climatic Zones can be met by providing the minimum thermal insulation requirement as noted. PlastiSpan®, DuroSpan or ENERGREEN® insulation can be used to meet the required continuous insulation requirements for wood-frame wall assemblies in Tables 1 and 2.

Maximum U-factor is the inverse of the **overall R-value** of a building assembly calculated as per **ASHRAE 2009 Handbook - Fundamentals**. The overall R-value of an assembly is calculated using the parallel-path flow method per ASHRAE 2009 as described in the equation below.

Plasti-Fab manufactures energy efficient building systems that meet maximum U-factor requirements in Table 1. The Advantage ICF System<sup>®</sup>, an insulating concrete forming (ICF) system, provides a continuous layer of expanded polystyrene (EPS) insulation over the interior and exterior face of a solid concrete core. The Insulspan<sup>®</sup> SIP System is a structural insulating panel (SIP) system consisting of a continuous core of expanded polystyrene (EPS) insulation with SIP grade oriented strand board (OSB) structurally laminated to both faces.

Table 3 - Meeting 2012 IECC Requirements with Plasti-Fab Building Systems

| Advantage ICF System  |                | Insulspan SIP System  | 4 ½" SIP       |                | 6 ½" SIP |       | 12 ¼" SIP      |       |  |
|-----------------------|----------------|-----------------------|----------------|----------------|----------|-------|----------------|-------|--|
| Component             | R <sub>I</sub> | Component             | R <sub>F</sub> | R <sub>i</sub> | $R_{F}$  | Rı    | R <sub>F</sub> | Rı    |  |
| Outside Air Film      | 0.17           | Outside Air Film      | 0.17           | 0.17           | 0.17     | 0.17  | 0.17           | 0.17  |  |
| Metal Siding          | 0.62           | Metal Siding          | 0.62           | 0.62           | 0.62     | 0.62  | 0.45           | 0.45  |  |
| Type 2 EPS Insulation | 10.61          | Sheathing Paper       | 0.06           | 0.06           | 0.06     | 0.06  | 0.06           | 0.06  |  |
| 6" Concrete Wall      | 0.35           | Structural OSB Facing | 0.61           | 0.61           | 0.61     | 0.61  | 0.61           | 0.61  |  |
| Type 2 EPS Insulation | 10.61          | EPS Insulation Core   |                | 13.59          |          | 21.09 |                | 42.66 |  |
| ½" Gypsum Board       | 0.44           | Wood-Framing @ 48"    | 4.30           |                | 6.74     |       | 13.80          |       |  |
| Inside Air Film       | 0.68           | Structural OSB Facing | 0.61           | 0.61           | 0.61     | 0.61  | 0.61           | 0.61  |  |
| Total R-value         | 23.5           | ½" Gypsum Board       | 0.44           | 0.44           | 0.44     | 0.44  | 0.44           | 0.44  |  |
| U-factor              | 0.042          | Inside Air Film       | 0.68           | 0.68           | 0.68     | 0.68  | 0.62           | 0.62  |  |
|                       |                | R-value Sub-Totals    | 7.49           | 16.79          | 9.94     | 24.29 | 16.77          | 45.63 |  |
|                       |                | % Area of Wall        | 14%            | 86%            | 14%      | 86%   | 9%             | 91%   |  |
|                       |                | Total R-value         | 1              | 14.3           |          | 20.2  |                | 39.5  |  |
|                       |                | U-factor              | 0.070          |                | 0.048    |       | 0.025          |       |  |

## Table notes:

- Overall R-value of a wall assembly built with the Advantage ICF System is calculated using the isothermal planes
  method since there is a continuous layer of expanded polystyrene (EPS) insulation over the interior and exterior
  face of a solid concrete core with no thermal bridges.
- 2. The Advantage ICF System wall meets maximum U-factor requirement for Climate Zones 1 to 8.
- 3. Maximum U-factors for the Insulspan SIP System assemblies are calculated using the parallel paths method described above and framing percentages are as per NBC 2010, Appendix Table A-9.36.2.4.(1)A.
- 4. Insulspan SIP System wall assemblies meet maximum U-factor per Tables 1 and 2 as follows:
  - The 4 ½" SIP complies for Climate Zones 1 and 2 for residential and commercial buildings.
  - b. The 6 ½" SIP complies for Climate Zone 3 to 8 for residential and commercial residential buildings.
- 5. Insulspan SIP System roof assemblies meet maximum U-factor per Tables 1 and 2 as follows:
  - a. The 12 ¼" SIP complies for Climate Zone 1 to 8 for residential and commercial residential buildings.